

Service Bulletin

MOTORCYCLE	
ISSUE NO.	: M-4-0507
DATE	: Mar. 10, 2010
PAGE	: 1 OF 3

SUBJECT	: CORRECTION OF SERVICE MANUAL
APPLICABLE MODEL	: VZR1800K6-K9, VZR1800ZK7-K9 and VZR1800NK8-K9
EFFECTIVE ENGINE OR FRAME NO.	:
REFERENCE	: E-02, 03, 19, 24, 28, 33, 51

This bulletin is to inform you of the correction of the service manual for the above models.
Please correct the service manuals according to the following instruction, and circulate this information to your dealers.

AFFECTED SERVICE MANUALS

MANUAL NAME	MANUAL NUMBER	CORRESPONDING PAGE
VZR1800 SERVICE MANUAL (BOOK):	99500-39293-01E 99500-39293-01G	Page 3-44, 3-96, 3-97, 11-28, 13-6, 14-6, 15-6
VZR1800 SERVICE MANUAL (CD-ROM):	99560-39293-01E	

DETAIL OF CORRECTION

Page 3-44

CURRENT

- Measure the thickness of drive and driven plates with a vernier calipers. If each plate is within the service limit or standard range, replace it with a new one.

DATA Drive plate thickness

Service limit (No.1): 3.22 mm (0.127 in)

Standard (No.2): 1.92 – 2.08 mm (0.076 – 0.082 in)



CORRECTED

- Measure the thickness of drive and driven plates with a vernier calipers. If each plate is within the service limit, replace it with a new one.

DATA Drive plate thickness

Service limit (No.1): 3.22 mm (0.127 in)

Page 3-44

CURRENT

DATA Clutch plate distortion

(drive plate No.2 and driven plate No.1)

Service limit: 0.01 mm (0.004 in)



CORRECTED

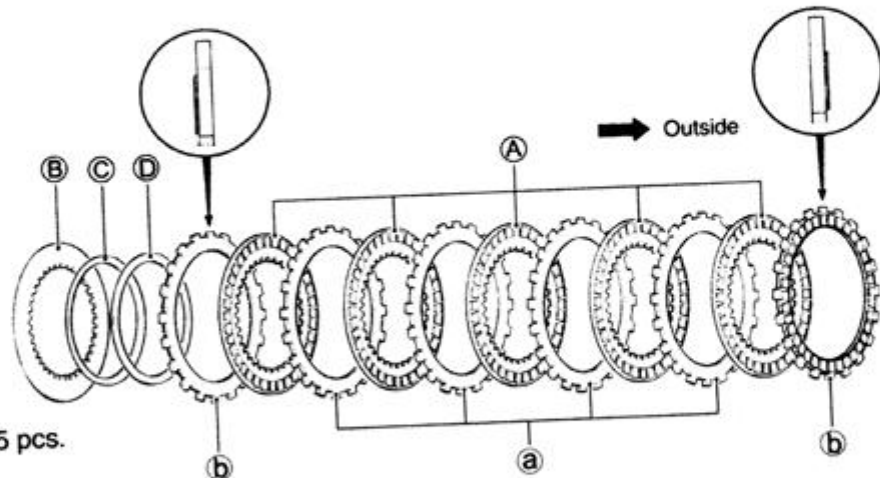
DATA Clutch plate distortion

(drive plate No.2 – No.4 and driven plate No.1)

Service limit: 0.01 mm (0.004 in)

SUZUKI MOTOR CORPORATION





DRIVE PLATE:

- A Drive plate No. 15 pcs.
- B Drive plate No. 2
- Drive plate No. 3Any 1 pc.
- Drive plate No. 4
- C Wave washer
- D Wave washer seat

Added

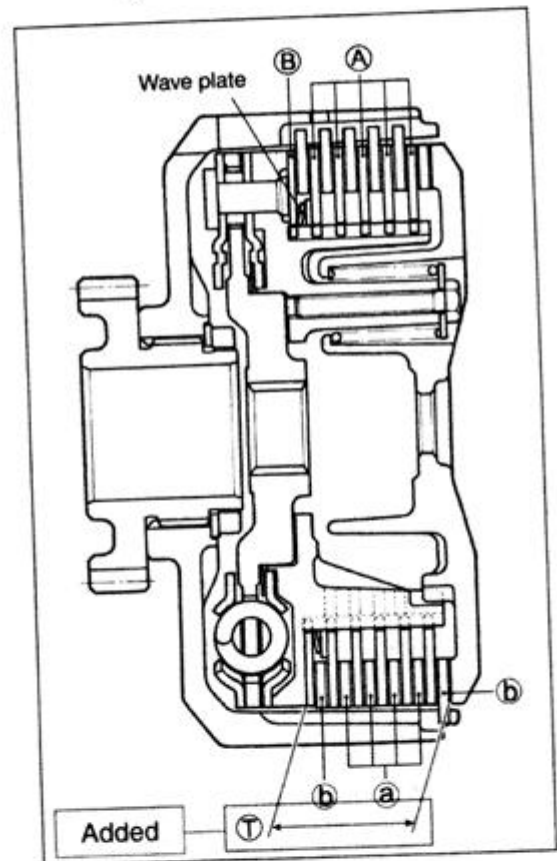
DRIVEN PLATE:

- a Driven plate No. 14 pcs.
- b Driven plate No. 22 pcs.

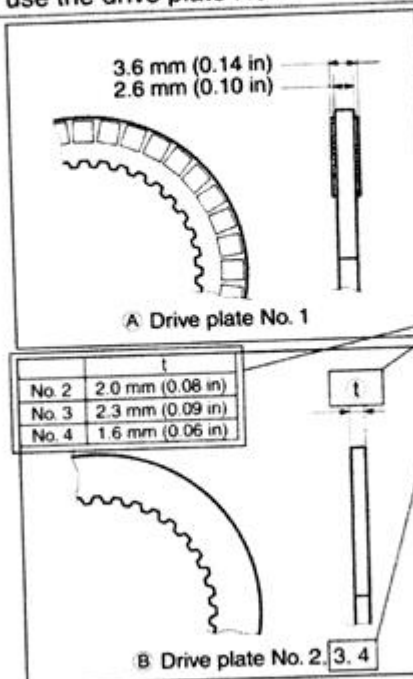
Added

NOTE:

* Basically in this motorcycle, the drive plate No. 2 is installed as shown (B). Instead of the No. 2, however, sometimes the drive plate No. 3 or No. 4 may have been installed at the factory for the purpose of fine adjusting the overall thickness (T) of clutch plates. When replacing the plate (B) in the aftermarket, always use the drive plate No. 2.



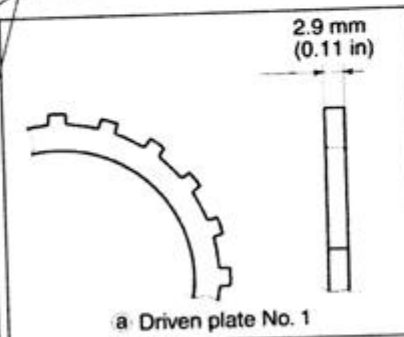
Added



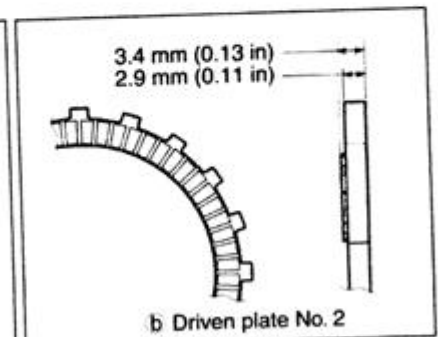
A Drive plate No. 1

B Drive plate No. 2, 3, 4

Added



a Driven plate No. 1



b Driven plate No. 2

Page 11-28, 13-6, 14-6, 15-6

CLUTCH

CURRENT		Unit: mm (in)	
ITEM		STANDARD	LIMIT
Drive plate thickness	No.1	3.52 – 3.68 (0.139 – 0.145)	3.22 (0.127)
	No.2	1.92 – 2.08 (0.076 – 0.082)	—
Driven plate thickness	No.1	2.82 – 2.98 (0.111 – 0.117)	—
	No.2	3.32 – 3.48 (0.131 – 0.137)	3.17 (0.125)
Driven plate distortion		—	0.10 (0.004)



CORRECTED		Unit: mm (in)	
ITEM		STANDARD	LIMIT
Drive plate thickness	No.1	3.52 – 3.68 (0.139 – 0.145)	3.22 (0.127)
Driven plate thickness	No.2	3.32 – 3.48 (0.131 – 0.137)	3.17 (0.125)
Clutch plate distortion	Drive No.2 – No.4 & Driven No.1	—	0.10 (0.004)